ULTRA HIGH RESPONSE RANGE

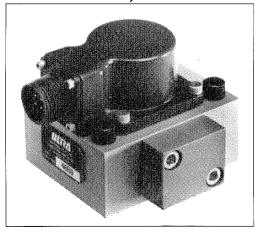
Series 4659, 4665, 4667, 4679 and 4689

Ultra High Response range of valves are two stage nozzle flapper pilot stage, dry torque motor units incorpor an internal filter to afford additional protection to the precision first stage components.

Ultra High Response range valves are suitable for a wide range of control applications where the highest levels of dynamic response are required.

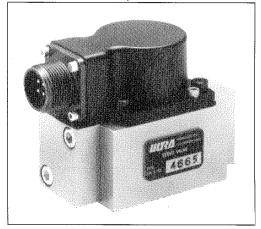
Nominal rated flows:- 3.8 to 60 l/min at 70 bar (1 to 15 US.GPM at 1015 psi) pressure drop.

4659, 4689



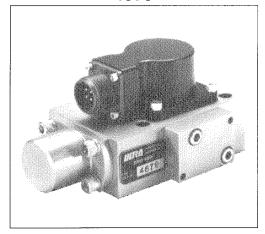
4659 Series valves are 4 port high performance servo valves. 4689 Series valves are suitable for the same application as 4659, but have a separate pilot supply.

4665, 4667



4665/4667 Series valves are suitable for applications where space constraints require a narrow valve body.

4679



4679 Series valves are derivatives of the standard 4659 valve and are designed for those applications where additional pilot stage protection is required. A field replaceable filter is incorporated for this purpose. Stainless steel versions are available for high pressure applications.

HIGH RESPONSE RANGE - TECHNICAL SPECIFICATION

RATED FLOW 4659, 4665, 4679 and 4689						
Nominal ra at 70 bar (1	ted flow 015 psi) ∆P	Null Leakage at 140 bar (2030 psi) supply				
l/min	US.GPM	l/min	US.GPM			
3.8	1	1,0	0.26			
9.6 2.5		1,6	0.42			
19 5		1,6	0.42			
38	10	1,6	0.42			
57	15	1,6	0.42			

RATED FLOW 4667						
Nominal rated flow at 70 bar (1015 psi) △P		Null Leakage at 140 bar (2030 psi) supply				
I/min US.GPM		l/min	US.GPM			
5 1.3		0,9	0.24			
10 2.6		1,2	0.32			
20 5.3		1,6	0.42			
30 7.9		1,6	0.42			
40 10.5		1,6	0.42			
60	60 15.8		0.42			

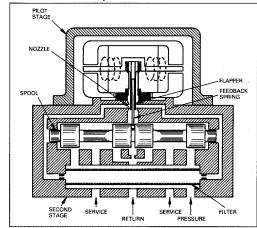
COIL RATINGS 4659, 4665, 4679 and 4689					
Differential signal	Resistance per coil				
10 mA	1000 Ohm				
15 mA	200 Ohm				
15 mA	350 Ohm				
40 mA	80 Ohm				
80 mA	22 Ohm				
200 mA	22 Ohm				
60 mA	40 Ohm				

COIL RATINGS 4667				
Differential signal Resistance per coil				
10 mA	1200 Ohm			
20 mA	1200 Ohm			
30 mA	800 Ohm			
40 mA	1200 Ohm			
200 mA	22 Ohm			

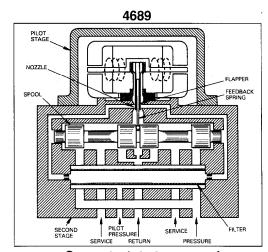
Special coils and flow ratings are available - please Consult the Sales Department.

Intrinsically Safe versions are available, see Installation Data and Ordering Codes.

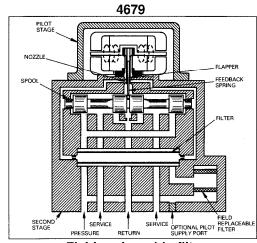
4659, 4665 and 4667



Standard and narrow body



Separate 1st stage supply



Field replaceable filter

HIGH RESPONSE RANGE - TECHNICAL SPECIFICATION

Supply pressure bar (psi)	4659, 4667,		4679 S	Standard	4679 Hig	gh Press	ure
Minimum required to effect							
spool movement	3,5	(50)	3,5	(50)	3,5	(50)	
Minimum recommended	15	(217)	15	(217)	15	(217)	Note: pilot pressure
Maximum continuous	280 (4	1060)	280	(4060)	500	(7250)	limited to 280 (4060)

Proof pressure

At pressure port At return port 150% max supply pressure 100% max supply pressure

(up to 280 bar)

Burst pressure

Return port open

250% max supply pressure

External leakage

Zero

Fluid

Industrial petroleum based hydraulic fluid. Other fluids can be considered -

consult Sales Department

System filtration

NAS 1638 class 7. ISO 4406

Code 16/13 or better

Seal material

High nitrile standard. Viton and other

materials supplied on request.

Operating temperature

-30° to +120° C (-22° F to + 248° F)

Null setting

Externally adjustable

Mass

 4659
 0,85 Kg (1.87 lbs)

 4665
 0,75 Kg (1.65 lbs)

 4667
 0,75 Kg (1.65 lbs)

 4689
 0,85 Kg (1.87 lbs)

 4679 Standard
 1,2 Kg (2.65 lbs)

 4679 High Pressure
 2,3 Kg (5.06 lbs)

Hysteresis

Less than 3% without dither

Threshold

Less than 1% without dither

Null shift

The servo valve null setting is liable to change under certain environmental and operational conditions:

 NULL SHIFT

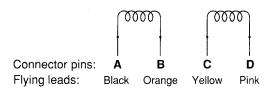
 Temperature
 40° C (104° F) change
 < 2%</td>

 Supply pressure
 80% to 110%
 < 2%</td>

 Back pressure
 0 to 20% of supply pressure
 < 2%</td>

Coil Schematic

4659, 4665, 4689 & 4679



Valve polarity:

Flow from port 2 will result with:

SERIES: A+ (positive), B and C linked,

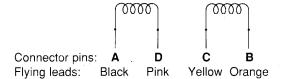
D - (negative).

PARALLEL: A + positive, B - (negative),

C + (positive), D - (negative).

Coil Schematic

4667



Valve polarity:

Flow from port 1 will result with:

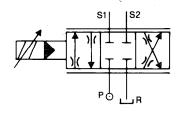
SERIES: A + (positive), D and C linked,

B - (negative).

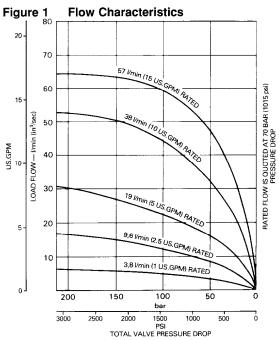
PARALLEL: A + (positive), B - (negative),

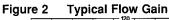
C + (positive), D - (negative).

Functional Symbol



PERFORMANCE DATA - 4659, 4665, 4667, 4679 & 4689 SERIES VALVE





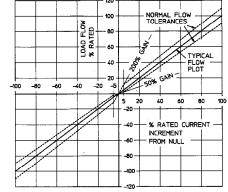


Figure 3 **Transient Response**

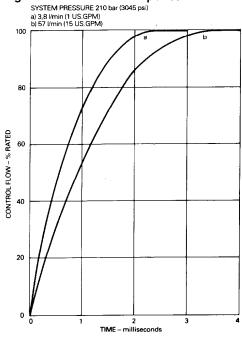


Figure 4 **Dynamic Response**

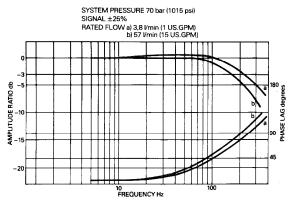


Figure 5 SYSTEM PRESSURE 70 bar (1015 psi)

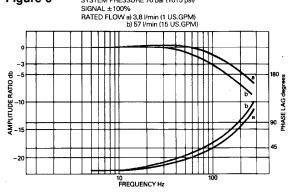


Figure 6



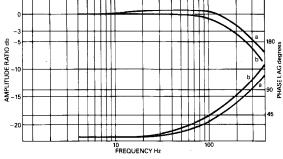
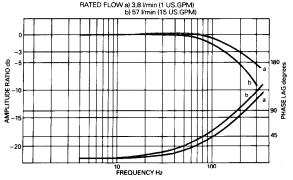


Figure 7 SYSTEM PRESSURE 210 bar (3045 psi)



HIGH RESPONSE RANGE - ORDERING CODE

4659 4665

4667 - X X X - X X

SERVO VALVE PART No

4679 4689

1st TO 4th Digits

SERIES _____

NOTE: 2nd Digit 8 denotes Intrinsically Safe eg. 4859, 4865, 4867, 4879, 4889

5th Digit ELECTRICAL CONNECTOR —

	4659 4665 4667 4679 4689	4859 4865 4867 4879 4889		
1	Flying Lead (600 mm)	M		
2	MS Type (4 Pin)	MS Type (4 Pin)		
9	Non Standard	Non Standard		

6th Digit VALVE SIGNAL -

	3						
	4659 4665 4679 4689		4667		4859 4865 4867 4879		4889
	Differential	Resistance	Differential	Resistance	Differential	Resistance	IS.
ŀ	rated current	per coil	rated current	per coil	rated current	per coil	Approval
	(milliamps)	(ohms)	(milliamps)	(ohms)	(milliamps)	(ohms)	authority
1	10	1000	10	1200	10	1000	Baseefa
2	15 *	200	20	1200	15	200	Baseefa
3	15	350	30	800	10	1000	F.M.
4	40	80	40	1200	15	200	F.M.
5	80	22	200	22	_	_	
6	200	22	_	_	_	_	·
8	60	40	_			_	
9	Non standard Non standard		andard		-	_	

* Non Preferred Standard

7th Digit RATED FLOW -

	4659 46	65 4679 4689	4	667
	4859 48	65 4879 4889	4	867
	l/min a	† 70 bar △ P	l/min at	70 bar △ P
	(US.GPM.	at 1015 PSI)	(US.GPM.	at 1015 PSI)
1	3.8	(1)	5	(1.3)
2	9.6	(2.5)	10	(2.6)
3	19	(5)	20	(5.3)
4	38	(10)	30	(7.9)
5	57	(15)	40	(10.5)
6		_	60	(15.8)
9	Non S	Standard	Non	Standard

8th, 9th & 10th Digits DESIGN CODE -

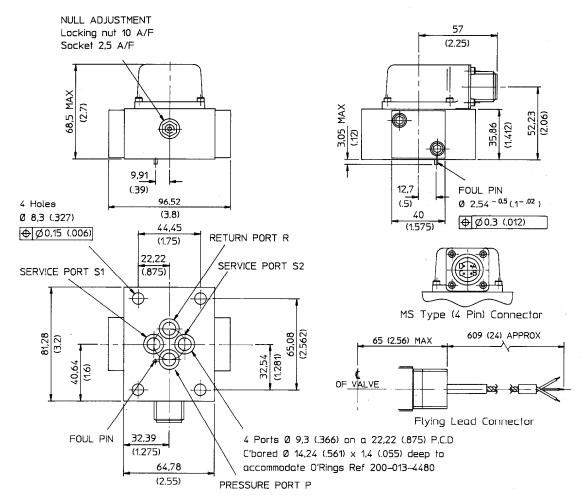
O111,	III, ZIII & IOIII DIGIIS DESIGIT CODE						
	4659 4665 4667	4689	4679				
	4859 4865 4867	4889	4879				
000	Internal Pilot	External Pilot	Internal Pilot				
810	-	_	External Pilot				
820		_	High Pressure				
			External Pilot				
830	_	_	High Pressure				
			External Pilot				
			External Drain				
9##	Special numbers allocated by design office						
	to denote valve with non standard features						

SPECIAL FLOW AND COIL OPTIONS AVAILABLE ON REQUEST CONSULT ULTRA SALES OFFICE

INSTALLATION DATA - 4659 SERIES VALVE

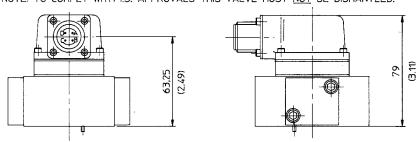
- 1 Before installation refer to Application Data.
- 2 Suggested mounting screws: M8 x 50 long (5/16 UNC or UNF x 2 long) high tensile steel socket head cap screws.
- 3 Null adjustment: Flow out of service port 1 will increase with clockwise rotation of null adjuster.
- 4 Surface to which valve is mounted requires 0,8 microns (32 micro inches) finish flat within 0,025 (.001).
- 5 Electrical connector: MS 3102E-14S-2P.

- 6 Replacement base mounting O'Rings: 200-013-4480 are 10,82 (.426) I/D x 1,78 (.07) sect'.
- 7 Motor cap normally positioned with electrical connector over pressure port, may be rotated 90° or 180° to suit particular installations.
- 8 Optional electrical mating connector:
 MS 3106E/MC-14S-2S
 (maximum cable size 7,75mm (.305) diameter).



INSTALLATION DATA - INTRINSICALLY SAFE 4859 SERIES VALVE

NOTE: TO COMPLY WITH I.S. APPROVALS THIS VALVE MUST $\underline{\text{NOT}}$ BE DISMANTLED.

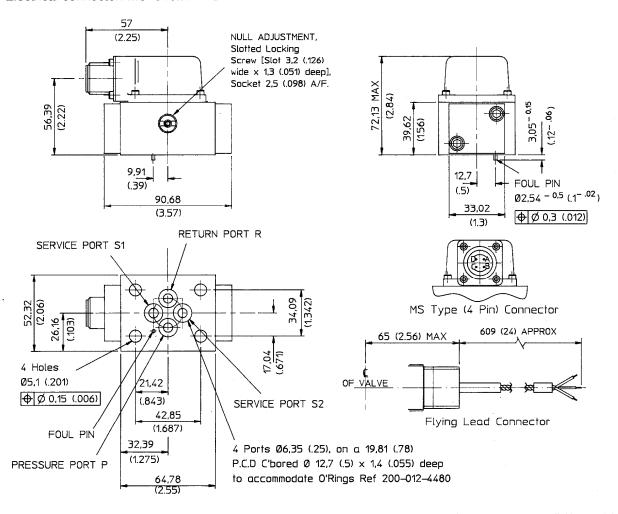


DIMENSIONS SHOWN IN MILLIMETRES (INCHES)

INSTALLATION DATA - 4665 SERIES VALVE

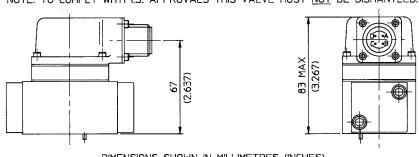
- 1 Before installation refer to Application Data.
- 2 Suggested mounting screws: M5 x 55 long (No. 10 UNF x 2.25 long) high tensile steel socket head cap screws.
- 3 Null adjustment: Flow out of service port 1 will increase with clockwise rotation of null adjuster.
- 4 Surface to which valve is mounted requires 0,8 microns (32 micro inches) finish flat within 0,025 (.001).
- 5 Electrical connector: MS 3102E-14S-2P.

- 6 Replacement base mounting O'Rings: 200-012-4480 are 9,25 (.364) I/D x 1,78 (.07) sect'.
- 7 Motor cap normally positioned with electrical connector over S1 port, may be rotated 180° to to suit particular installations.
- 8 Optional electrical mating connector: MS 3106E/MC-14S-2S (maximum cable size 7,75mm (.305) diameter).



INSTALLATION DATA - INTRINSICALLY SAFE 4865 SERIES VALVE

NOTE: TO COMPLY WITH I.S. APPROVALS THIS VALVE MUST NOT BE DISMANTLED.

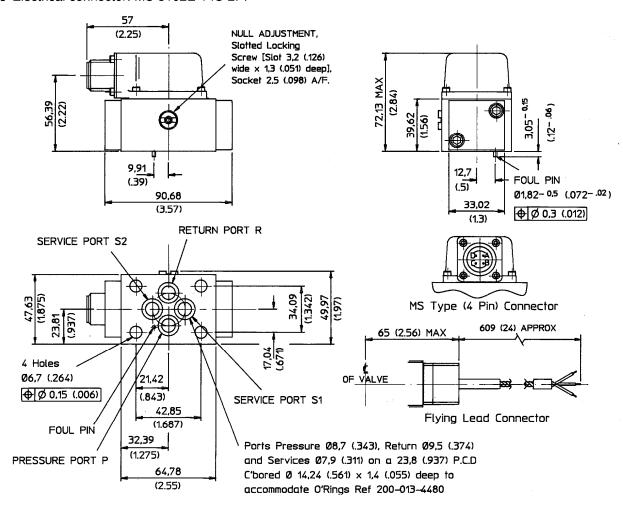


DIMENSIONS SHOWN IN MILLIMETRES (INCHES)

INSTALLATION DATA - 4667 SERIES VALVE

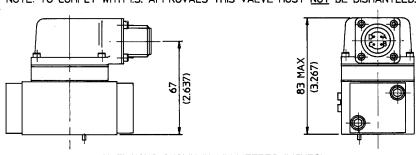
- 1 Before installation refer to Application Data.
- 2 Suggested mounting screws: M6 x 55 long (1/4-28 UNF or 1/4-20 UNC x 2.25 long) high tensile steel socket head cap screws.
- 3 Null adjustment: Flow out of service port 2 will increase with clockwise rotation of null adjuster.
- 4 Surface to which valve is mounted requires 0,8 microns (32 micro inches) finish flat within 0,025 (.001).
- 5 Electrical connector: MS 3102E-14S-2P.

- 6 Replacement base mounting O'Rings: 200-013-4480 are 10,82 (.426) I/D x 1,7 (.07) sect'.
- 7 Motor cap normally positioned with electrical connector over S2 port, may be rotated 180° to suit particular installations.
- 8 Optional electrical mating connector: MS 3106E/MC-14S-2S (maximum cable size 7,75mm (.305) diameter).



INSTALLATION DATA - INTRINSICALLY SAFE 4867 SERIES VALVE

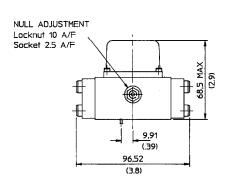
NOTE: TO COMPLY WITH I.S. APPROVALS THIS VALVE MUST NOT BE DISMANTLED.

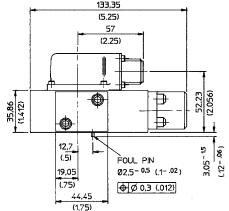


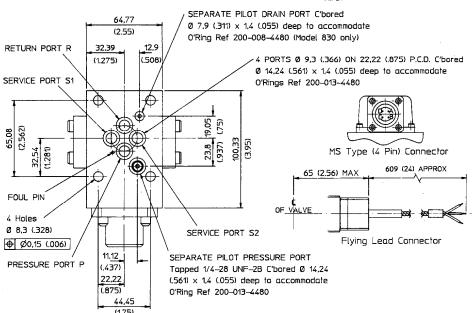
DIMENSIONS SHOWN IN MILLIMETRES (INCHES)

INSTALLATION DATA - 4679 SERIES VALVE

- 1 Before installation refer to Application Data.
- 2 Suggested mounting screws: M8 x 50 long (5/16 UNC or UNF x 2 long) high tensile steel socket head cap screws.
- 3 Null adjustment: Flow out of service port 1 will increase with clockwise rotation of null adjuster.
- 4 Surface to which valve is mounted requires 0,8 microns (32 micro inches) finish flat within 0,025
- 5 Electrical connector: MS 3102E-14S-2P.
- 6 Replacement base mounting O'Rings: 200-013-4480 are 10,82 (.426) I/D x 1,78 (.07) sect', or 200-008-4480 are 4,47 (.176) I/D x 1,78 (.07) sect'.
- 7 Motor cap normally positioned with electrical connector over pressure port, may be rotated 90° or 180° to suit particular installations.
- 8 Optional electrical mating connector: MS 3106E/MC-14S-2S (maximum cable size 7.75mm (.305) diameter).

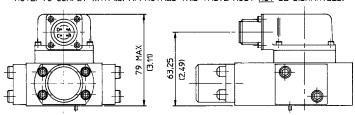






INSTALLATION DATA - INTRINSICALLY SAFE 4879 SERIES VALVE

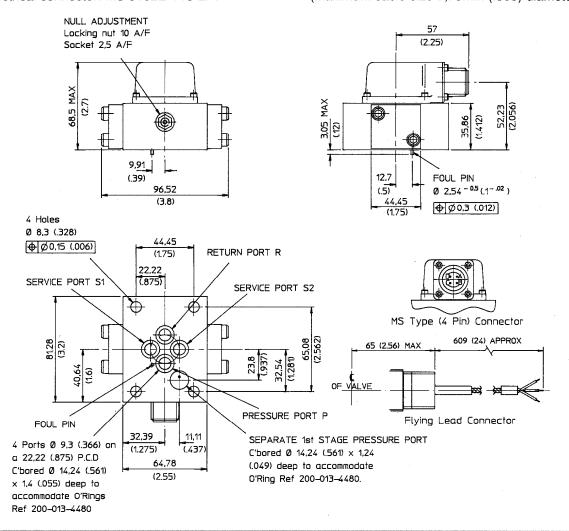
NOTE: TO COMPLY WITH I.S. APPROVALS THIS VALVE MUST NOT BE DISMANTLED.



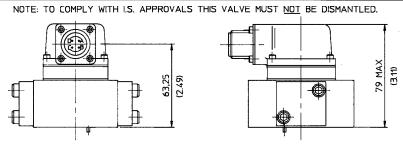
DIMENSIONS SHOWN IN MILLIMETRES (INCHES)

INSTALLATION DATA - 4689 SERIES VALVE

- 1 Before installation refer to Application Data.
- 2 Suggested mounting screws: M8 x 50 long (5/16 UNC or UNF x 2 long) high tensile steel socket head cap screws.
- 3 Null adjustment: Flow out of service port 1 will increase with clockwise rotation of null adjuster.
- 4 Surface to which valve is mounted requires 0,8 microns (32 micro inches) finish flat within 0,025 (.001).
- 5 Electrical connector: MS 3102E-14S-2P.
- 6 Replacement base mounting O'Rings: 200-013-4480 are 10,82 (.426) I/D x 1,78 (.07) sect', or 200-008-4480 are 4,47 (.176) I/D x 1,78 (.07) sect'.
- 7 Motor cap normally positioned with electrical connector over pressure port, may be rotated 90° or 180° to suit particular installations.
- 8 Optional electrical mating connector: MS 3106E/MC-14S-2S (maximum cable size 7,75mm (.305) diameter).



INSTALLATION DATA - INTRINSICALLY SAFE 4889 SERIES VALVE



DIMENSIONS SHOWN IN MILLIMETRES (INCHES)